

What is claimed is:

1. A biodegradable laminated sheet comprising at least two layers, each of said two layers comprising a resin composition containing 75 to 25 mass percent of a polylactic acid resin, and 25 to 75 mass percent of a polyester resin having a glass transition temperature not exceeding 0 degrees C, and having a melting point higher than the glass transition temperature of said polylactic acid resin, and not exceeding the melting point of said polylactic acid resin, based on 100 mass percent of the total amount of said polylactic acid resin and said polyester resin,

wherein the content Da (%) of D-lactic acid of the polylactic acid resin contained in one of said at least two layers and the content Db (%) of D-lactic acid of the polylactic acid resin contained in the other of said at least two layers satisfy the following relations (1):

$$Da \leq 7 \text{ and } Db - Da > 3 \quad (1)$$

said laminated sheet being subjected to crystallization treatment.

2. A biodegradable laminated sheet comprising at least two layers, each of said two layers comprising a resin composition containing 75 to 25 mass percent of a polylactic acid resin, and 25 to 75 mass percent of a polyester resin having a glass transition temperature not exceeding 0 degrees C, and having a melting point of not less than 80 degrees C and not exceeding the melting point of said polylactic acid resin, based on 100 mass percent of the total amount of said polylactic acid resin and said polyester resin,

wherein the content Da (%) of D-lactic acid of the polylactic acid resin contained in one of said at least two layers and the content Db (%) of

D-lactic acid of the polylactic acid resin contained in the other of said at least two layers satisfy the following relations (1):

$$Da \leq 7 \text{ and } Db - Da > 3 \quad (1)$$

said laminated sheet being subjected to crystallization treatment.

3. A biodegradable laminated sheet comprising at least two layers, each of said two layers comprising a resin composition containing 75 to 25 mass percent of a polylactic acid resin, and 25 to 75 mass percent of a polyester resin having a glass transition temperature not exceeding 0 degrees C, and having a melting point higher than the glass transition temperature of said polylactic acid resin, and not exceeding the melting point of said polylactic acid resin, based on 100 mass percent of the total amount of said polylactic acid resin and said polyester resin,

wherein the content Da (%) of D-lactic acid of the polylactic acid resin contained in one of said at least two layers and the content Db (%) of D-lactic acid of the polylactic acid resin contained in the other of said at least two layers satisfy the following relations (1):

$$Da \leq 7 \text{ and } Db - Da > 3 \quad (1)$$

said polylactic acid resin contained in said one of said at least two layers having a crystallinity of not less than 20% and not more than 100%, said polylactic acid resin contained in said other of said at least two layers having a crystallinity of not less than 0% and less than 20%.

4. A biodegradable laminated sheet comprising at least two layers, each of said two layers comprising a resin composition containing 75 to 25 mass percent of a polylactic acid resin, and 25 to 75 mass percent of a polyester resin having a glass transition temperature not exceeding 0

degrees C, and having a melting point of not less than 80 degrees C and not exceeding the melting point of said polylactic acid resin, based on 100 mass percent of the total amount of said polylactic acid resin and said polyester resin,

wherein the content Da (%) of D-lactic acid of the polylactic acid resin contained in one of said at least two layers and the content Db (%) of D-lactic acid of the polylactic acid resin contained in the other of said at least two layers satisfy the following relations (1):

$$Da \leq 7 \text{ and } Db - Da > 3 \quad (1)$$

said polylactic acid resin contained in said one of said at least two layers having a crystallinity of not less than 20% and not more than 100%, said polylactic acid resin contained in said other of said at least two layers having a crystallinity of not less than 0% and less than 20%.

5. The biodegradable laminated sheet of any of claims 1 to 4 wherein said one of said at least two layers have a thickness of 3 to 300 micrometers.

6. The biodegradable laminated sheet of any of claims 1 to 5 wherein said one of said at least two layers comprises two outer layers, said other of said at least two layers being at least one layer disposed between said two outer layers.

7. An article obtained by forming the biodegradable laminated sheet of any of claims 1 to 6 at a temperature of not less than the melting point of the polyester resin and less than the melting point of the polylactic acid resin contained in said one of said at least two layers.

8. A method of forming an article from the biodegradable laminated sheet of any of claims 1 to 6, said method comprising forming said laminated sheet at a temperature of not less than the melting point of the polyester resin and less than the melting point of the polylactic acid resin contained in said one of said at least two layers.